

Application Guide for Perforated Window Film

PRODUCT

SOVIEW 60/40

PRODUCT DESCRIPTION

SoView 60/40 is a 6mil white/ black perforated vinyl film with 1.50mm hole diameter, 2.5mm between holes and 60/40 perforation pattern; coated with a removable, transparent solvent-based acrylic adhesive; backing paper is one side silicon coated.

PHYSICAL PROPERTIES

All information is typical for unprocessed film and only for your application reference.

PROPERTIES	VALUES
Film	
Film Shrinking	<0.9%
Perspective rate	40%
Hole Diameter	1.60mm
Hole Distance	2.40mm
Adhesive	
Adhesive Type	Pressure-sensitive; Removable
Adhesive Color	Clear
Quick Tack on Stainless Stee (N/m)	300
Final Tack on Stainless Stee (N/m)	450
Release Paper	
Release Paper Type	180gsm, white silicone coated paper

APPLICATION

Designed to apply onto flat glass surfaces, the film provides a full image on the outside of a window and a clear view from the other side. It's recommended for usage on window advertisements, signs, decorative designs or for surveillance purposes in shops, department stores, stock rooms and so on.

APPLICATION TIPS	
Printing Conditions	23+/-5 °C ; 50% relative humidity; Maximum ink limit 250%
Drying Requirements	24-28 hours open to the air
Lamination Required Conditions	Applications which require an optically-clear view like rear windows; Graphics which is likely to be exposed to smoke, fumes and highly polluted areas or places likely to be scratched.
Transportation Conditions	Rolled up using a minimum diameter of 6 inches (15cm) inner core, with image side out. And make sure the graphics is thoroughly dry and protected in a plastic bag. During transportation, pls.avoid exposing them to extreme whether conditions.
Surface	Flat or slightly curve (within +/-10° from vertical)
Substrate	Transparent, clear and dry substrates such as acrylic, glass and so on
Application Method	Dry
Trimming and Finishing Windows	<ol style="list-style-type: none"> 1. Trimming is necessary when the full coverage may render an emergency exit inoperable. 2. Contact with Rubber Window Seals will eliminate the adhesive. 3. Windows with beveled edges need to have the graphic trimmed away from the edge at a 45° angle

Unrecommended End Uses	Windows that have built-in heating, defrosting elements or wipers; Application to surfaces with coatings like anti-reflection and scratch resistance; as the removal may damage such coatings.
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SHELF LIFE, STORAGE

Shelf life	1 year from date of manufacture
Storage condition	60–70°F (15–25°C); 50% relative humidity in the original package

IMPORTANT INFORMATION ABOUT BUS APPLICATIONS

Film used on buses must be applied on the premise of normal usage of emergency window exits.

BE AWARE OF ALL LAWS AND REGULATIONS



CAUTION

Minimum Light Transmission

Some countries or states have laws or regulations requiring minimum light transmission that may limit or preclude the use of this product on regulated vehicle windows, which may include passenger vehicles and vans. The user is responsible for determining and complying with all applicable standards.



CAUTION

Optically Clear Viewing

Applications that require an optically-clear view, such as vehicle window exteriors, must be laminated with SoLam. Failure to apply this overlaminates may result in obstructed or impaired viewing when water or dirt gathered in the holes.

SUGGESTED GRAPHIC PROTECTION



Information given is typical and not necessarily for use in specification. The user is responsible for determining the product's suitability.

Any questions about applications, please don't hesitate to contact us or your local distributors.

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