

Handling Instructions for ST-215U

For this high-end fabric, special handling instructions are applicable. These should be followed closely in order to ensure the best results:

Before Printing

You should check the fabric inspection report (**Table 1**) carefully before printing, and make sure for the printing size. Meanwhile check out if any visible defects on the rolls before printing.

During Printing

- Best results are achieved by UV curing inks
- Different series of ink compatibility level:
 - UV ink : 1. Printable 2. unfoldable 3. anti-scratch .
 - HP Latex ink: 1. Printable 2. foldable 3. No anti-scratch
 - Solvent ink: 1. Printable 2. Foldable 3. Not Anti-scratch
 - Eco-solvent ink: 1. Printable 2. Foldable 3. Not Anti-scratch
- When printing the fabric with UV curing inks, it should be “fixated” with high UV power to get best possible ink-stability on the fabric and to avoid smell of unfixed UV ink as best as possible. Also when printed with latex inks, a higher drying is recommended to get best possible ink-stability.

Attention: Please test the fabric with a small sample before regular production, as no liability will be assumed for possible damages (also after a period of time).

Cutting and Sewing

Cold or hot cut is available. The fabric may come with some smells and smoke when cutting by hot cut and laser.

You have to protect the coated side while sewing, since the coating may be destroyed.

Package and Install

Roll pack

The backside black coating is easily broken by sharp object, so take care when transport and installation.

We don't suggest long term outdoor application.

Clean

Do not wash

Do not dry-clean

Clean with a damp cloth

Iron at low temperature


Table 1

Fabric Inspection Report

Product # _____ Date _____

Width _____ Meters _____ Batch NO: _____


[Left (L) Center(C) Right(R) Across (A)]

 Defects: 

These marks mean the location of the defects on fabric width direction. Note that where the paper report is, there is the defined "Left(L)",

"Across(A)" means the defects across the whole width.

It means the defect on the 31 meters counted from inside, and on the left.

1	2	3	4	5
6	7	8	9	10
11	12	13	14	15
16	17	18	19	20
21	22	23	24	25
26	27	28	29	30
31  L	32	33	34	35
36	37	38	39	40
41	42	43	44	45
46	47	48	49	50
51	52	53	54	55
56	57	58	59	60
61	62	63	64	65
66	67	68	69	70
71	72	73	74	75
76	77	78	79	80
81	82	83	84	85
86	87	88	89	90
91	92	93	94	95
96	97	98	99	100

Defects includes stain, tear/ hole, missing thread, grease and so on


Note: Above defects are marked from inside to out. Please note when printing.